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By Aparanjitha. R, Sunitha Reddy. M & Sarangapani. M

University College of Pharmaceutical Sciences

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Development of Elastic Nanovesicles for Enhanced Transdermal Delivery of Nebivolol Hydrochloride

Aparanjitha. R^α, Sunitha Reddy. M^σ & Sarangapani. M^ρ

Abstract- The present investigation is to prepare and evaluate transdermal Nebivolol hydrochloride transdermal patches. Rotary evaporation process was used to prepare the nanocarriers. Soya lecithin when used in conjunction with Labrosol was proven to be an effective edge activator for the manufacture of Nebivolol hydrochloride nanocarriers. Several characteristics of the produced nanocarriers were measured, including size, entrapment efficiency, Zeta potential, and photodynamic interference. A design expert programme called DOE (central composite design) was used to optimise the formulations that were chosen. The improved formulation (40% w/v Labrosol and 68% w/v soya lecithin) exhibited particle sizes of 1434.5nm, Zeta value of -39.8, and a percent Entrapment effectiveness of 96 percent, among other characteristics.

The optimised formulation was combined into transdermal patches utilising various concentrations of HPMC E5 and HPMC E15, as well as the plasticizer PEG-400. The skin permeation investigations of the optimal transdermal patch (HPMC E5 3% v/v, 1.5% v/v PEG-400, and 2% nano suspension, i.e., 40% v/v Labrosol and 68% soya lecithin) have flux of 43 (g/cm²/hr), permeation coefficient of 14.5 (cm/hr) (K_{px}103), enhancement ratio of 2.8, lag time of 0.2 The optimised patches have non-fickian diffusion in the Korsmeyer-Peppas model with n value 0.8 and zero order kinetic type of drug release. In vitro drug release tests, skin permeation studies, and other tests were performed on the patches. The findings of the in vitro assays show that the manufactured patches had improved drug release rates when compared to standard transdermal patches.

Keywords: *transfersomes, transdermal, nebivolol hydrochloride, transfersomal patches, edge activators, soya lecithin.*

I. INTRODUCTION

Transdermal administration is acknowledged as a promising approach for local and systemic medication delivery. Transdermal medication delivery avoids hepatic first pass metabolism and enhances patient compliance. However, the stratum corneum's highly structured structure acts as a barrier to drug permeability and must be changed to give poorly

penetrating medicines^[1]. The use of chemical penetration enhancers would greatly increase the number of transdermal medication molecules.

In Saudi Arabia, where it affects about one-quarter of the adult population, hypertension is increasingly becoming a problem. In 2007, the prevalence of hypertension in Saudi Arabia was 26.1%. Male cases predominated over female instances (28.6 vs 23.9, respectively). Hypertension was more prevalent (by roughly 27.9%) among urban residents than rural residents (occurrence of 22.4 percent). The risk of hypertension increases with age, even if significant and effective preventive actions have been taken [2]. Patients with hypertension need ongoing treatment. Sometimes a lifetime of treatment is necessary. The majority of hypertension medications prescribed are angiotensin II receptor blockers. Here are a few instances of the angiotensin II receptor blockers with high oral bioavailability: Nebivolol is 13%, candesartan is 15%, valsartan is 10%–35%, and olmesartan is 28.6%.^[3] A highly cardioselective b₁-receptor blocker with a vasodilatory effect, nitric oxide mediates the action of nebivolol HCL (10 mg). White powder, NN-dimethylformamide (DMF) is soluble in methanol, dimethylsulfoxide, and DMF but not in ethanol, propylene glycol, or polyethylene glycol. The half-life of the active isomer, d-nebivolol, is 12 hours. Nebivolol plasma concentrations peak 1.5–4 hours after administration. Drug binds to protein 98% of the period in vitro. There are no reports of transdermal nebivolol patches. The mechanical properties and medication release pattern of these patches will be examined in vitro.^[4]

II. MATERIALS AND METHODS

a) Materials

Nebivolol HCL was purchased from Hyderabad's Hetero Drugs Ltd. We bought Tween 80 from Gattefosse in Mumbai. The reagents used were all of the analytical variety. SD Fine Chemical, based in Mumbai, India, supplied the soyalecithin, Span and Tween 80, Hydroxypropyl E 15 and HPMC E 5, and other products. Other substances and reagents were of analytical quality.

Author α: University College of Pharmaceutical Sciences, Warangal, Telangana 506092. e-mails: aparanjitharajpur@gmail.com, sarangapanimanda@yahoo.com

Author σ: Center for Pharmaceutical Sciences, Hyderabad - 500 085. e-mail: dr.baddam.sunitha@gmail.com

b) Methods

Preparation of Nebivolol HCL Loaded Transfersomes

The flask combination was then given ethanol and chloroform [5]. In the same flask, the drug loading was completed. Each element was dissolved by shaking the solution. The inner surface of the flask was coated with a thin dry lipid layer by a rotary evaporator. The solution was added to an 800 ml rotary vacuum flask evaporator, which was spun at 60 rpm for 30 minutes to create a thin coating on the flask walls.

Preliminary formulations^[6]

Sizing, polydispersity index and zeta potential estimation The prepared transfersomes' vesicle size, PDI, and zeta potential were measured by light scattering using the Malvern Master seizer and water as dispersion.

Entrapment efficiency

After vesicle disruption, the drug concentration in trasferosomes was measured. Trasferosomes containing medication were centrifuged for 30 minutes at 14,000 rpm. The filtrate was analysed. ^[7].

Drug content determination

This was measured by dissolving 100 mg of the formulation in 10 mL of ethanol. The blend was tested.

Preparation of transdermal patch

As a backing membrane, aluminium foil was used to cast the transfersosomal mixtures into transdermal patches. The optimal HPMC: PVA ratio (1:1) was chosen ^[8]. Plasticizer glycerol was added to the mix.

Characterization of Transfersomal patch

Visual inspection was performed on all of the transdermal patches to ensure that they were of proper colour, clarity, flexibility, and smoothness.

Uniformity of weight

The average weight of the individual batch was established by weighing five separate patches from the same batch. A considerable deviation from the average weight of five should not be observed in any individual weight^[9].

Moisture content

The film was weighed and then placed in a desiccator with calcium chloride for at least 24 hours to dry out the moisture. The film was weighed several times until it exhibited a consistent weight on the scale. The moisture content was calculated as the difference between the constant weight taken and the beginning weight, and it was expressed as a percentage (by weight) of the total weight of the sample.

Thickness

The thickness of the patch was measured with the use of Vernier callipers. The thickness of the patch was measured at three distinct locations on the patch, and an average was determined. It is critical to understand the uniformity of patch thickness since it is

directly related to the precision of the dose delivered in each patch.

Folding endurance

The folding endurance of all of the formulated patches is measured manually by a third party. Using a patch (2 x 2 cm²), a strip was cut and folded at the same spot over and over again until it broke. The brittleness of a patch is determined by the number of times it can be folded in the same spot without breaking or cracking ^[10].

In vitro dissolution studies

Permeation experiments were carried out in a Franz Diffusion cell of the vertical kind. It was decided to keep a semipermeable membrane on a diffusion cell with an effective diffusion area of 2.303 cm² in order to test it. It was maintained at 37 0.5°C throughout the trials with a 22.5 ml phosphate buffer at pH 6.8 as the receptor fluid, which was agitated at 100 rpm in the receptor compartment ^[11]. The amount of drug that permeated was measured by graphing the cumulative amount of drug that permeated against the passage of time^[10].

In vitro skin permeation study

Prior to usage on experiment day, the frozen hog skin samples were thawed and examined for nicks and holes. The skin samples were cut to the proper size and placed on a horizontal type Franz cell on an SFDC-6 transdermal diffusion cell instrument (Logan, USA) with the stratum corneum facing the donor compartment and the dermis facing the receiver cell. Nano-transfersome formulations were applied to the surface of the rats' skin in a non-occlusive way. This experiment used ethanolic phosphate buffer saline (epbs) as the receptor medium (pH 7.4, 20:80). A small magnetic bead moving at a speed of 100 per minute revolutions was used to stir the receiver cell vehicle, which was held at a temperature of 37 degrees Celsius. One millilitre of receiver medium had to be sampled, and an equivalent amount of fresh vehicle had to be added. The samples that were eliminated were assessed using the HPLC technique. A number of metrics were calculated, including the total amount of medication that was absorbed, the lag time (Tlag), the permeability coefficient (Kp), and the enhancement ratio (ER).^[12,11].

III. RESULTS AND DISCUSSION

a) Screening of edge activators

Span 80, Tween 80, and Labrosol were selected and subjected to additional screening based on the size of the vesicle and the effectiveness with which it was entrapped.

After preparing the nano vesicles using the above-mentioned procedure, they were assessed for their size and entrapment efficiency.

Table -1: Formulation of nebivolol hydrochloride transfersomes using various edge activators

<i>Formulation code</i>	<i>S:S-80</i>	<i>S: T-80</i>	<i>S: L</i>	<i>Drug (mg)</i>	<i>Solvent (C:M)</i>	<i>Buffer Solution (ml)</i>	<i>% Entrapment efficiency</i>	<i>Size (nm)</i>
NT1	1:1	-	-	50	1:1	5ml	62± 0.13	257±0.6
NT2	2:1	-	-	50	1:1	5ml	65± 0.04	238±0.9
NT3	3:1	-	-	50	1:1	5ml	69± 0.02	223±0.6
NT4	-	1:1	-	50	1:1	5ml	72± 0.06	186±0.8
NT5	-	2:1	-	50	1:1	5ml	83± 0.16	201±0.6
NT6	-	3:1	-	50	1:1	5ml	89± 0.05	180±0.7
NT7	-	-	1:1	50	1:1	5ml	89± 0.13	157±0.6
NT8	-	-	2:1	50	1:1	5ml	90± 0.16	158±0.8
NT9	-	-	3:1	50	1:1	5ml	93± 0.12	198±0.6

Where n = 3, Mean = SD, S – Soya lecithin, S-80 = Span 80, T-80= Tween 80, L= Labrosol, C- Chloroform, M- Methanol

No. 1 in the table The nanovesicles produced using labrosol (NT7, NT8, and NT9) have shown higher size and improved trapping efficiency as compared to earlier formulations, as shown in table No.1. According to this evidence, increasing the concentration of phospholipids increases the drug's ability to be captured; this is consistent with the facts. The edge activator Labrosol was found to be more suitable for the selected medicine's transfersomal formulation based on the results in Table 1.^[13].

Optimization of the formulation by Central Composite Design

The central composite design having two independent variables (X1&X2) was used to study the effect on dependent variables (Y1&Y2). As per the design (table no.2) total 13 runs were generated out of which 9 with unique combination were observed. The formulations were prepared (table No.3) according to the generated combinations of the design and evaluated for the responses like %entrapment efficiency (Y1) and particle size (Y2) mentioned in table no.- 5.9. The formulations have shown wide range in dependent variables, particle size having range of 140nm-183nm and %entrapment efficiency having 40-96% as shown in table no. 4.

Table-2: Optimization by central composite design

Formulation code	Coded value		Actual value	
	X1	X2	X1	X2
T-N1	-1	1	20	60
T-N2	0	0	40	40
T-N3	0	+1.41421	40	68
T-N4	+1.41421	0	68	40
T-N5	-1	-1	20	20
T-N6	0	0	40	40
T-N7	0	0	40	40
T-N8	-1.41421	0	13	40
T-N9	0	0	40	40
T-N10	0	0	40	40
T-N11	1	-1	40	20
T-N12	1	1	60	60
T-N13	0	-1.41421	40	12

Independent variables	Levels	
	Low (-1)	High (1)
X1- labrosol (%w/v)	20	60
X2-Soya lecithin (%w/v)	20	60

Dependent variables	Y1- mean size (nm)	Y2- percentage entrapment efficiency (%)
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Table-3: Formulation of nebivolol hydrochloride transferosomes using central composite design

<i>Formulation code</i>	<i>Labrosol (%w/v)</i>	<i>Soya lecithin (%w/v)</i>	<i>Solvent (C:M)</i>
T-N1	20	60	1:1
T-N2	40	40	1:1
T-N3	40	68	1:1
T-N4	68	40	1:1
T-N5	20	20	1:1
T-N6	40	40	1:1
T-N7	40	40	1:1
T-N8	13	40	1:1
T-N9	40	40	1:1
T-N10	40	40	1:1
T-N11	40	20	1:1
T-N12	60	60	1:1
T-N13	40	12	1:1



Table- 4: Evaluation of nebivolol hydrochloride transferosomes using central composite design

Formulation code	Size (nm)	Zeta potential	PDI	% Entrapment Efficiency
T-N1	166±3.8	-32±8	0.1±5.25	82± 0.13
T-N2	151±6.5	-47±8.2	0.3±5.86	87± 0.04
T-N3	140±2.7	-39±8.2	0.2±3.51	96± 0.14
T-N4	153±2.7	-39±8	0.2±3.51	86± 0.14
T-N5	163±3.2	-51±9	0.1±4.09	92± 0.24
T-N6	151±4.8	-43±9.2	0.2±4.6	87± 0.03
T-N7	151±2.2	-40±8.3	0.3±5.45	87± 0.21
T-N8	180±2.4	-34±8.4	0.4±4.82	92± 0.16
T-N9	151±2.8	-34±7.40	0.2±3.84	87± 0.06
T-N10	151±2.6	-40±6.21	0.1±5.45	87± 0.23
T-N11	148±3.2	-37±7.2	0.1±5.86	86± 0.08
T-N12	157±3.6	-31±8.02	0.2±4.83	88± 0.21
T-N13	183±3.2	-46±9.2	0.2±5.45	80± 0.13

Where n=3

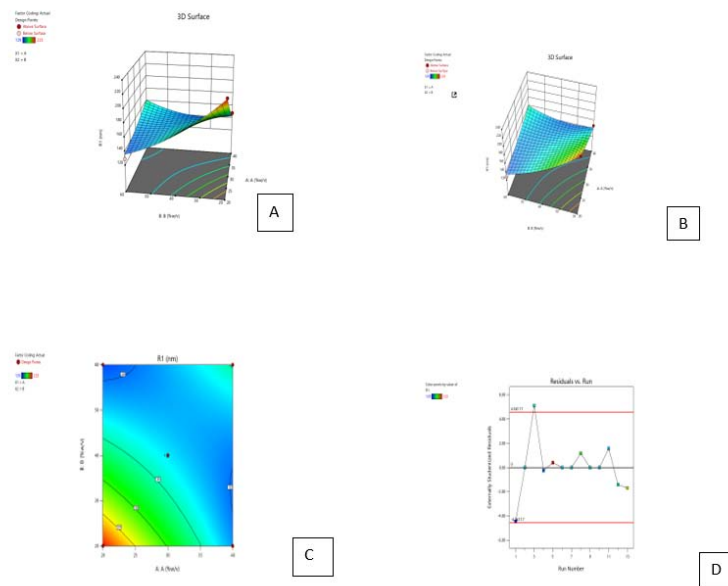


Figure-1: Response surface plots showing the effect of edge activators: lecithin on Particle size (A&B) 3D plot (C) Contour plot (D) Residual plot

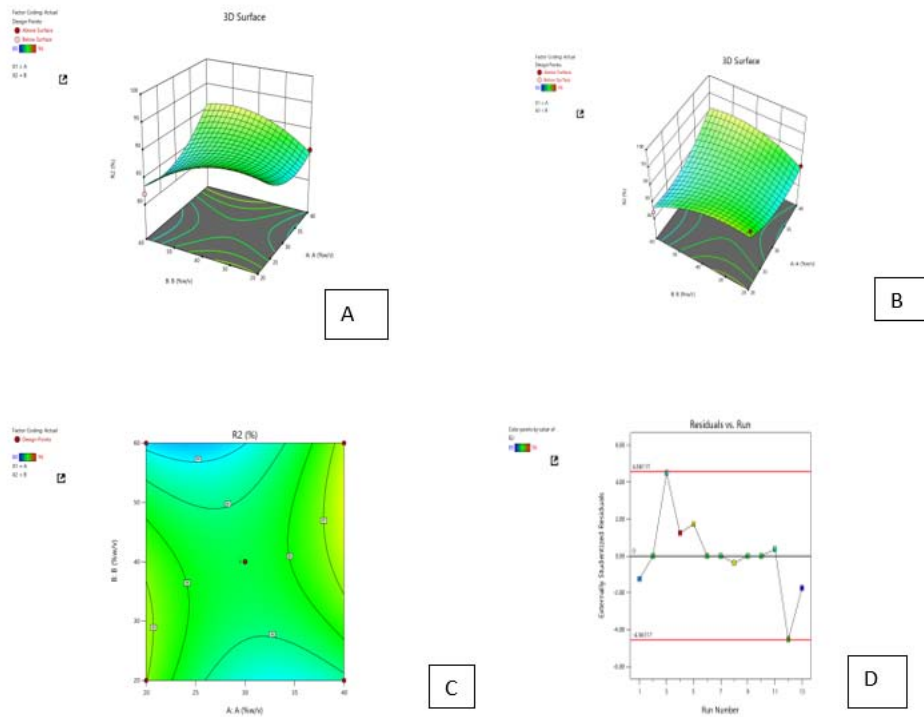


Figure-2: Response surface plots showing the effect of edge activators: lecithin on % Entrapment efficiency (A&B) 3D plot (C) Contour plot (D) Residual plot

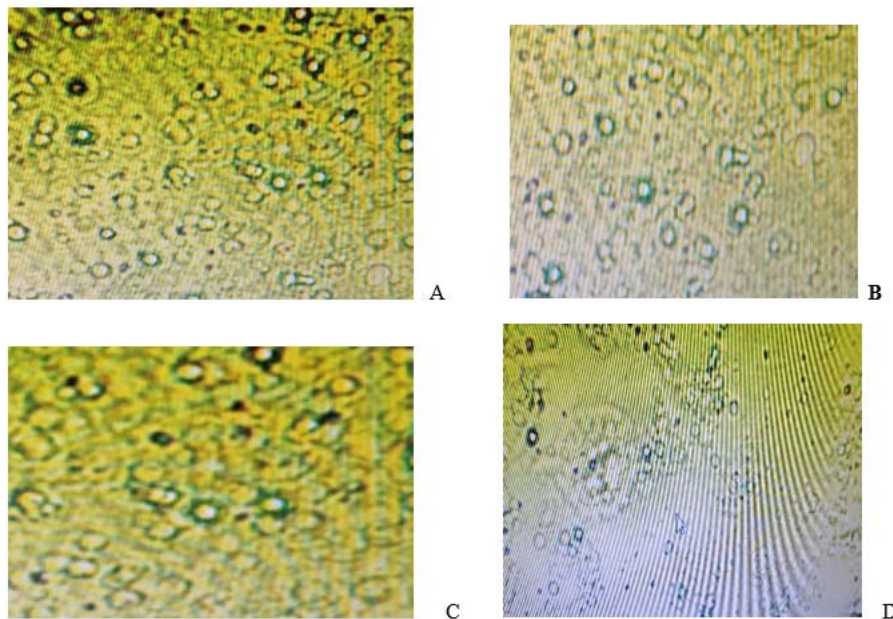


Figure-3: A, B, C & D are the fluorescent microscopic pictures of Nanovesicles

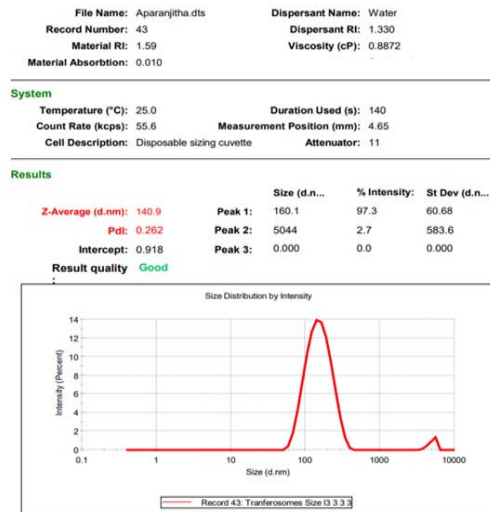


Figure-4: Particle Size determination of Nebivolol hydrochloride nano vesicles with the help of Malvern Zetasizer

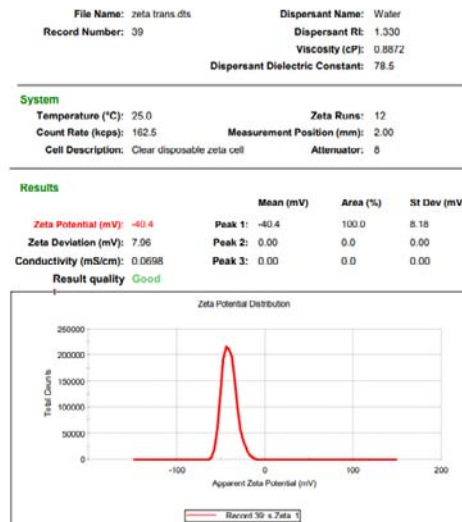


Figure-5: Zeta potential determination of Nebivolol hydrochloride nano vesicles with the help of Malvern Zetasizer.

Preparation of transdermal patches

The transdermal patches were made with varied doses of HPMC E15 and E5. Water and methanol are utilised as the solvent, and polyethelenglycol (PEG)- 400

is used as a plasticizer. Transdermal patches are first made, as indicated in Table-5.

Table-5: Formulation of transdermal patch with Nebivolol hydrochloride

Formulation code	HPMC E5 (%w/v)	HPMC E 15 (%w/v)	PEG-400 (%w/v)	Solvent
PN1	1	-	1.2	Methanol: water
PN2	2	-	1.2	Methanol: water
PN3	2.5	-	1.2	Methanol: water
PN4	3	-	1.2	Methanol: water
PN5	-	1	1.2	Methanol: water
PN6	-	2	1.2	Methanol: water
PN7	-	2.5	1.2	Methanol: water
PN8	-	3	1.2	Methanol: water

As can be seen in table no. 5, the created formulations underwent evaluations for weight variation, thickness, folding endurance, moisture absorption, and percentage drug release. The formulations were made

using the solvent casting method, with the help of the plasticizer PEG-400 (%w/v), the polymers HPMC E 15 and 5, and water as the solvent. [15].

Table-6: Evaluation of transdermal patch with nebivolol hydrochloride

<i>Formulation code</i>	<i>Weight(mg) ± SD</i>	<i>Thickness(mm) ± SD</i>	<i>Folding endurance ± SD</i>	<i>Diameter(cm) ± SD</i>	<i>% Drug Release</i>	<i>Moisture absorption (%)</i>
PN1	207± 2.48	0.053 ± 0.002	306 ± 3.52	4.03 ± 0.02	70± 0.14	4.9± 0.52
PN2	184± 2.48	0.050 ± 0.005	302 ± 2.73	4.06 ± 0.06	74± 0.09	5.4± 0.3
PN3	202 ± 2.48	0.048 ± 0.023	304 ± 1.51	4.10 ± 0.08	73± 0.03	5.1± 0.4
PN4	160 ± 2.32	0.047 ± 0.034	300 ± 1.13	4.03 ± 0.02	78± 0.02	4.2± 0.4
PN5	240 ± 2.74	0.054 ± 0.090	308 ± 2.08	4.06 ± 0.06	80± 0.15	3.9± 0.5
PN6	184 ± 2.16	0.048 ± 0.036	308 ± 2.34	4.06 ± 0.03	76± 0.15	3.3± 0.4
PN7	178 ± 1.34	0.050 ± 0.087	306 ± 2.68	4.08 ± 0.09	74± 0.24	5± 0.5
PN8	181 ± 2.21	0.050 ± 0.057	303 ± 1.73	4.05 ± 0.03	70± 0.24	4.6± 0.6

Where n=3

The formulations made with pure medication have drug release in the range of 60-70% invitro across dialysis membrane, according to table No. 6. The folding endurance is unacceptable range for all the prepared formulations [16]. It was discovered that all of the created formulations maintained the proper weight, thickness, and diameter. The transdermal patches' moisture absorption capacity is optimal.

Preparation of transdermal patches

The formulations with nanocarriers are made using an optimised nano formulation, in which the drug equivalent of 10 mg is added to a mixture of HPMCE15/HPMC E5, plasticizer (PEG-400), solvent (water), and other ingredients as given in table no. 5.18. Evaluation is done on the prepared formulations [17].

Table-7: Formulation of transdermal patch with nebivolol hydrochloridenano carriers

<i>Formulation code</i>	<i>HPMCE5 (%w/v)</i>	<i>HPMC E 15 (%w/v)</i>	<i>PEG-400 %w/v</i>	<i>Nano suspension %w/v</i>
TPN1	1	-	1.5	2
TPN2	2	-	1.5	2
TPN3	2.5	-	1.5	2
TPN4	3	-	1.5	2
TPN5	-	1	1.5	2
TPN6	-	2	1.5	2
TPN7	-	2.5	1.5	2
TPN8	-	3	1.5	2

Evaluation of transfersomal patches

The evaluation of transfersomal patches were carried out for Folding endurance, weight variation,

thickness, moisture content and percentage drug percentage^[18].

Table-8: Evaluation of transdermal patch with nebivolol hydrochloride nanocarriers

<i>Formulation code</i>	<i>Weight(mg) ± SD</i>	<i>Thickness(mm) ± SD</i>	<i>Folding endurance ± SD</i>	<i>Diameter(cm) ± SD</i>	<i>% Drug Release</i>	<i>Moisture absorption (%)</i>
TPN1	207± 3.48	0.053 ± 0.001	106 ± 2.52	4.03 ± 0.03	82± 0.05	4.2± 0.2
TPN2	206± 2.48	0.050 ± 0.002	102 ± 1.73	4.06 ± 0.02	86± 0.02	5.4± 0.6
TPN3	204± 2.48	0.048 ± 0.001	104± 2.51	4.10 ± 0.05	89± 0.21	4.8± 0.8
TPN4	195 ± 2.32	0.047 ± 0.001	107 ± 1.73	4.03 ± 0.02	93± 0.24	4.1± 0.4
TPN5	194± 2.74	0.054 ± 0.001	108± 2.08	4.06 ± 0.02	88± 0.15	4.6± 0.3
TPN6	186± 2.16	0.048 ± 0.001	108 ± 2.64	4.06 ± 0.02	86± 0.15	3.9± 0.5
TPN7	193± 1.34	0.050 ± 0.002	106 ± 2.08	4.08 ± 0.02	84± 0.17	3.9± 0.2
TPN8	182± 2.21	0.050 ± 0.001	103± 3.53	4.05 ± 0.04	84± 0.25	4.2± 0.31

Where n=3

The patches made with HPMC E5 have demonstrated better drug release (24hrs) as compared to other formulations, according to the examination of

the transfersomal patches[19]. The invitro drug release has improved in the transfersomal patches with increases in HPMC E5 concentration.

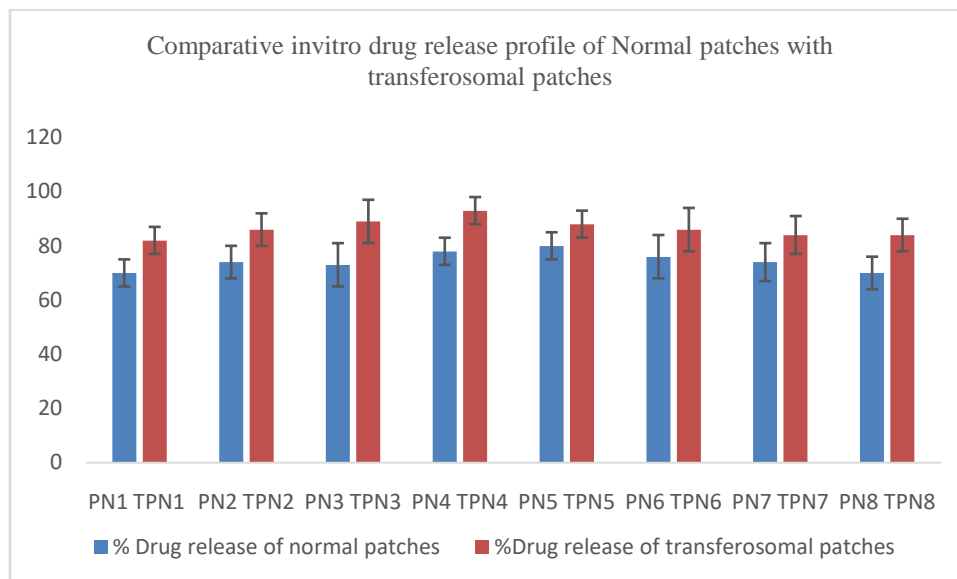


Figure-6: Comparative drug release study of transdermal patches loaded with drug and transfersomes.

When comparing the drug release studies using transdermal patches with drugs and transfersomal patches, a comparative drug release bar graph like that in Fig. 4.13 is generated. It is clear that the inclusion of flexible nano vesicles that improve diffusion has an impact on the drug release from transfersomal patches [21,20].

In-vitro evaluation of transdermal patch with nanocarriers using pig skin

Pig skin was used to assess transfersomal patches for skin permeation experiments. Calculations were made for the flux, penetration coefficient, total amount of drug absorbed over the course of 24 hours, enhancement ratio, and lag time (hours)[22].

Table-9: In-vitro evaluation of transdermal patch with nebivolol hydrochloride nanocarriers using pig skin

Formulation code	$Q_{24}(\mu\text{g}/\text{cm}^2)$	Flux($\mu\text{g}/\text{cm}^2/\text{hr}$)	Permeation Coefficient (cm/hr) $K_{px}10^3$	Enhancement Ratio	Lag time(hr)
CONTROL	526±0.43	20±0.65	3±0.5	-	0.6±0.64
TPN1	682.6± 1.44	38± 1.31	9± 0.34	2.4± 0.94	0.2± 0.34
TPN2	656± 1.94	37± 1.46	10.5± 1.04	2.1± 0.62	0.3± 0.23
TPN3	697± 1.32	40± 1.43	10± 1.9	2.7± 0.41	0.2± 0.37
TPN4	733± 1.33	43± 1.2	14.5± 1.2	2.8± 0.32	0.2± 1.39
TPN5	706± 1.35	30± 1.34	13± 1.7	1.6± 0.85	0.3± 0.43
TPN6	657± 1.68	35± 1.52	8.5± 1.9	1.8± 0.72	0.3± 0.53
TPN7	693± 1.84	29± 1.66	9.5± 1.8	1.5± 0.61	0.3± 0.14
TPN8	640± 1.74	35± 1.82	9± 1.3	1.9± 0.81	0.4± 1.45

Where n=3

The results were analysed, and it can be seen from Table No. 9 that all the transdermal formulations have better permeation properties. However, when compared to all the formulations, patches with HPMC E5 of 2.5% with plasticizer 1.5% and nano formulation

have shown better permeation results, having flux of 43 1.2 (g/cm²/hr) and permeation coefficient of 14.5 (cm/hr) ($K_{px}10^3$)-9, Enhancement Ratio- 2.8, Lag time(hr)-0.2 and $Q_{24}(\mu\text{g}/\text{cm}^2)$ - 733± 1.33^[23,22].

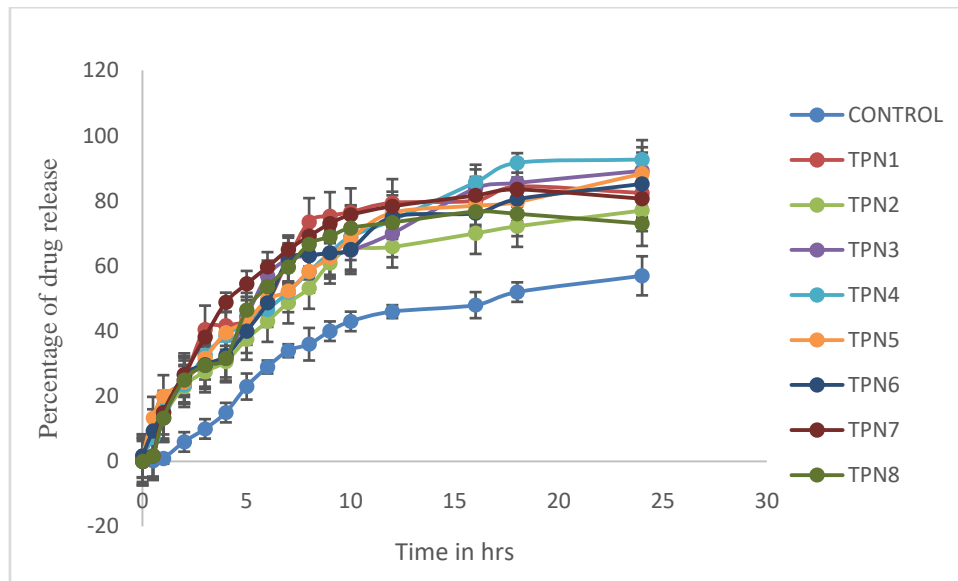


Figure-7: Representation the percentage drug release data of Invitro drug release through skin

Table-10: Model dependent kinetics of nebivolol hydrochloride transdermal patches

Formulation code	Zero order	First order	Higuchi	Korsmeyer-Peppas's equation		Diffusion mechanism
	R^2	R^2	R^2	R^2	n	
CONTROL	0.81	0.87	0.78	0.83	0.3	Fickian diffusion
TPN1	0.82	0.765	0.89	0.819	0.7	Non-Fickian diffusion
TPN2	0.86	0.78	0.81	0.827	0.6	Non-Fickian diffusion
TPN3	0.82	0.75	0.88	0.894	0.5	Non-Fickian diffusion
TPN4	0.932	0.76	0.91	0.92	0.5	Non-Fickian diffusion
TPN5	0.90	0.828	0.852	0.91	0.6	Non-Fickian diffusion
TPN6	0.86	0.864	0.83	0.84	0.6	Non-Fickian diffusion
TPN7	0.85	0.85	0.85	0.87	0.5	Non-Fickian diffusion
TPN8	0.84	0.86	0.87	0.77	0.5	Non-Fickian diffusion

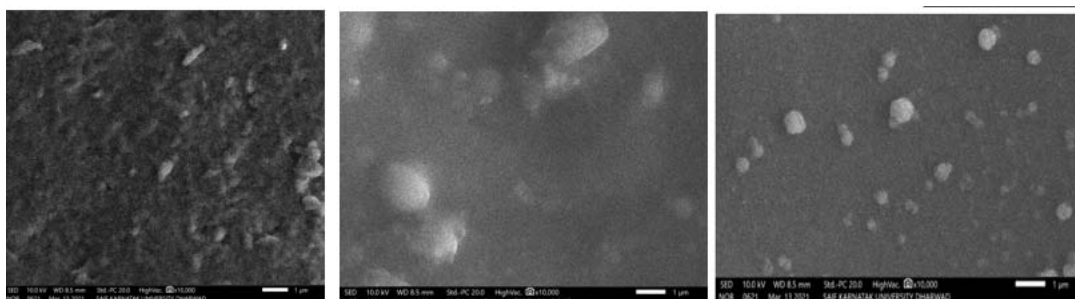


Figure-8: Scanning electron microscopic analysis of Optimized patch

Skin irritation study

The animals used in the investigation of cutaneous irritation were guinea pigs. Studies on skin irritation were conducted for 14 days, and the results were tabulated accordingly. The skin irritant caused irritation with both minor and definite erythema, and after 12 days, clearly discernible edoema was created. When compared to this, neither the placebo nor the optimised batch displayed any irritation until 11 days later[24].

Stability studies

In accordance with ICH recommendations, the stability studies were carried out using optimised patches under accelerated stability circumstances. Every 0, 15, 30, 60, and 180 days, the patches were examined for moisture absorption, folding endurance,

drug homogeneity, and in vitro drug release through the skin[25].

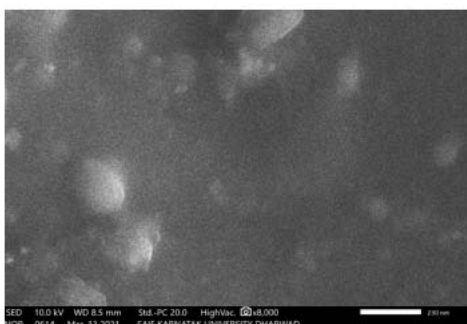
Table-11: Stability studies of nebivolol hydrochloride transfersomal patch

Stability conditions	Sampling time	Folding endurance	Drug content uniformity (%)	In vitro drug release (%) through skin	Moisture absorption (%)
Accelerated condition (40 ± 2 C and 75 ± 5% RH)	0	106 ± 2.52	99± 0.02	92± 0.01	4.2± 0.2
	15	102 ± 1.73	97± 0.12	91.6± 0.02	5.3± 0.6
	30	104± 2.51	96± 0.18	91± 0.05	4.4± 0.8
	60	104 ± 1.73	96± 0.14	91± 0.03	5.9± 0.4
	180	104 ± 2.52	96± 0.14	90± 0.02	6.2± 0.3

Where n=3

From the table-11 it is evident that the optimized formulation is found to be stable having good folding

endurance, drug uniformity, In vitro % drug release through skin and moisture absorption.

*Figure- 9:* Representing the SEM imaging of optimized transfersomal patch after stability studies.

IV. CONCLUSION

The results of in vitro drug release demonstrate that produced patches released drugs more effectively than conventional transdermal patches. The skin permeation investigations of the improved transfersomal patch (HPMC E5 3% w/v, 1.5% w/v PEG-400, 2% v/v nano suspension, i.e. 40% w/v Labrosol with 68% w/v soy lecithin) revealed flux of 43 (g/cm²/hr), permeation coefficient (cm/hr) -14.5, and absorption rate (g/cm²/hr), Enhancement Ratio of 2.8, non-fickian diffusion in the Korsmeyer-Peppas model with n = 0.8, and zero order kinetics type of drug release are characteristics of the optimised patches. When compared to the placebo batch and the optimised batch, the optimised formulation has demonstrated better stability. Therefore, based on the results of the current investigation, it can be concluded that transfersomal patches have better drug release qualities than conventional transdermal matrix patches. A regulated drug release of the medication has also been demonstrated via the transdermal patches.

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